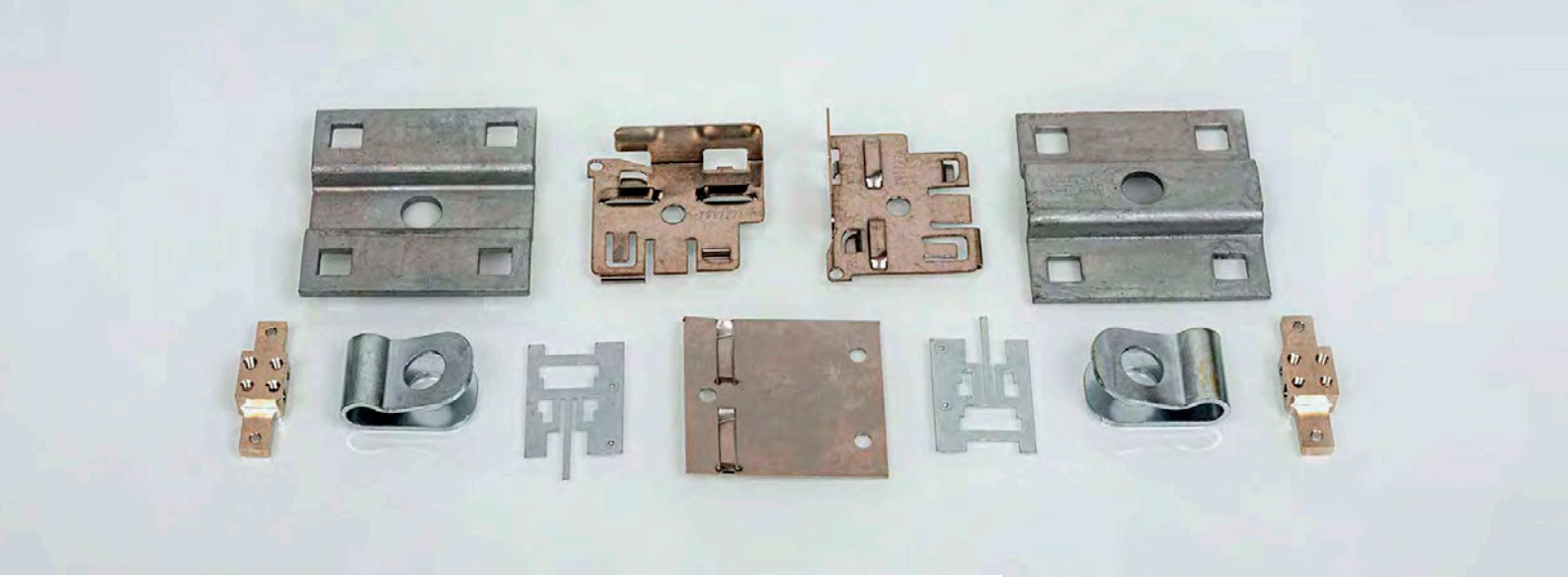

Stamped parts for precise series metalworking.

Technical information

Whether simple flat parts, functional parts or support elements: **Stamped parts** from OEB are produced on modern stamping systems exactly according to your specifications – made of steel, stainless steel, aluminum, copper or brass. We manufacture economically in small and large series and offer you a wide range of materials, tight tolerances and short response times. For highest precision and continuous quality – in every series.

Areas of application

Stamped parts are used wherever large quantities have to be manufactured economically, precisely and consistently reliably – whether in simple flat parts or complex functional supports.

Product types

Stamped metal parts, Stamped and bent parts.

Materials

Steel, Stainless steel, Brass, Copper, Light Metal, Spring steel.

Strength classes

3.6 – 12.9.

Material thicknesses

0,5 to 4,5 mm.

Additional processing

End machining: Shaft slots, Contact dome, Contact tip, Pin, Machining post-processing. Other as required.

Surfaces

All common: Galvanized (CrVI-free, RoHS compliant), nickel-plated, chromated, Delta Tone and Seal, Dacromet

Geomet etc. according to the specifications of the automotive and electrical industry (VDA standard).

Heat treatment

All common: Carbonitriding, Tempering, Annealing, Case hardening. More upon request.

Lot sizes

From 30,000 pieces (smaller quantities by arrangement).

Target groups

Furniture industry, Construction materials industry, Mechanical engineering, Automotive industry, Electrical engineering, Telecommunications, Medical technology, Defense industry, Agriculture/Farming.

Documentation

All possible documentation for initial sampling is available: Standard EMPB as cover sheet sample, VDA Volume 2 Level 0-3, PPAP Level 1-3.

All technical specifications are provided without guarantee. Changes, errors and omissions are expressly reserved.

Otto Eichhoff GmbH & Co. KG

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O/E/B

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Am Wendelpfad 16, D-58507 Lüdenscheid | Telephone: +49 (0) 23 51 . 97 85 - 0 | Telefax: +49 (0) 23 51 . 7 85 30 | info@oeb-fasteners.com